

SECTION _____

MODULAR CONCRETE RETAINING WALL SYSTEM WEATHERED MULTI-SHAPE 6" (152mm) HIGH UNITS

1.0 GENERAL

1.1 Description

The work includes furnishing and constructing a Keystone "Country Manor" segmental concrete retaining wall (SRW) system, including leveling pad, soil reinforcement, unit drainage fill, reinforced backfill, and incidental materials required for SRW construction to the lines and grades shown on the construction drawings and specified herein. The architect or engineer must approve any alternate retaining wall system 7 business days prior to bid date and the alternate system must comply with all design and material requirements, including color, weathered finish and the number of multiple shapes, as specified herein.

1.2 Reference Standards

- A. American Society for Testing and Materials (ASTM)
 - 1. ASTM C-1372 Specification for Segmental Retaining Wall Units
 - 2. ASTM D-422 Particle Size Analysis
 - 3. ASTM D-698 Laboratory Compaction Characteristics of Soil -Standard Effort
 - 4. ASTM D-4318 Liquid Limit, Plastic Limit and Plasticity Index of Soils
 - 5. ASTM D-4595 Tensile Properties of Geotextiles - Wide Width Strip
 - 6. ASTM D-5262 Unconfined Tension Creep Behavior of Geosynthetics
 - 7. ASTM D-3034 Polyvinyl Chloride Pipe (PVC)
 - 8. ASTM D-1248 Corrugated Plastic Pipe
 - 9. ASTM D-4475 Horizontal Shear Strength of Pultruded Reinforced Plastic Rods
- B. Geosynthetic Research Institute (GRI)
 - 1. GRI-GG4 Determination of Long Term Design Strength of Geogrids
 - 2. GRI-GG5 Determination of Geogrid (soil) Pullout
- C. National Concrete Masonry Association (NCMA)
 - 1. NCMA SRWU-1 Test Method for Determining Connection Strength of SRW
 - 2. NCMA SRWU-2 Test Method for Determining Shear Strength of SRW
- D. American Association of State Highway and Transportation Officials (AASHTO)
 - 1. Standard Specifications for Highway Bridges, 17th Edition, 2002

1.3 Design Requirements

- A. Design Method - Design of SRW's using geosynthetic reinforcement shall be in accordance with the NCMA Design Guidelines for Segmental Walls, AASHTO or NCMA utilizing AASHTO earth pressure and stability design criteria. All designs shall conform to the minimum safety factors in this Specification. Design submittals not meeting this design criteria or technical/administrative criteria specified will be rejected in their entirety until complete compliance is achieved.

- B. Design Parameters - The design of the SRW system shall be based on the following soil parameters provided by the Owner.

<u>Soil</u>	<u>ϕ'</u>	<u>c'</u>	<u>γ</u>
Reinforced Backfill	30° (min)	0	_____pcf (kN/m3)
Retained Backfill	_____°	_____psf (kPa)	_____pcf (kN/m3)
Foundation Backfill	_____°	_____psf (kPa)	_____pcf (kN/m3)

- C. Design Requirements - Unless otherwise indicated below, the SRW design shall be performed in strict compliance with Section 1.3.A of this Specification and the following clarifications of the Owner's intent.

<u>Internal Stability</u>	<u>Minimum Factor of Safety</u>
Pullout (Peak)	1.5
Facing Shear (Peak/serviceability)	1.5/NA
Facing Connection (Peak/serviceability)	1.5/NA
Uncertainties	1.5
<u>External Stability</u>	
Base Sliding (static)	1.5
Overturning	2.0
Bearing	2.0
Global	1.3

In addition, to further clarify the Owner's intent, the design shall:

1. Address rapid drawdown, surcharge and backslope loading as shown on the plans. Minimum live loads of 100 psf (4.8 kPa) and 250 psf (12 kPa) shall be for all walls and walls supporting areas subject to traffic, respectively.
2. Provide a minimum reinforcement length of 60% the total height of the wall for each layer.
3. Provide continuous, 100% geosynthetic coverage at each reinforcement layer (no gaps).
4. Use a maximum spacing between vertically adjacent reinforcing layers of no more than 2 times the actual (not nominal) SRW unit depth.
5. Only the weight of the mass vertically over the plane of sliding shall be included in the resisting forces for sliding and overturning.

1.4 Submittals

The SRW contractor shall provide to the Owner a minimum of 14 days prior to the anticipated start date for the SRW a submittal package including the following:

- A. A set of detailed SRW design plans sealed by a registered professional engineer licensed in the State of the project. The SRW plans shall include plan and elevation views of each wall, cross sections and all details, dimensions and quantities necessary to construct the SRW.
- B. Product literature indicating specifically which SRW units and soil reinforcement are proposed for use on the project including color, face style and texture.
- C. Documentation for the SRW units and soil reinforcement demonstrating compliance with the requirements of this specification including but not limited to SRW compressive strength and absorption; SRW/soil reinforcement connection and shear; and reinforcement strength.

- D. Manufacturer's certification that the SRW units and soil reinforcement meet the requirements of this specification.
- E. SRW system engineer's certification that the design complies in all respects with this specification and proof of current professional and general liability insurance with an aggregate coverage of not less than \$2,000,000.00 per occurrence.
- F. Contractor's certification of minimum of 250,000 square feet (25,000 m³) of experience with SRW systems. Contact names and telephone numbers shall be listed for projects used to document the 250,000 square feet (25,000 m³).

1.5 Delivery, Storage and Handling

- A. Manufacturer shall package units in a method that allows each shape to be present on every layer of the pallet creating random but even distribution of units in the wall.
- B. The contractor shall check all materials upon delivery to assure that the proper type, grade, color and material certification have been received. Contractor shall protect materials from damage due to jobsite conditions and in accordance with the manufacturer's recommendations. Damaged materials shall not be incorporated into the work.

2.0 PRODUCTS

2.1 Definitions

- A. Segmental Concrete Units - a modular concrete facing unit machine made from Portland cement, water, admixtures controlling efflorescence and mineral aggregates.
- B. Stretcher Units – structural units 6" (152 mm) in height utilized in a horizontal configuration throughout wall system.
- C. Optional Jumper Units – structural units 12" (304 mm) in height utilized in a vertical configuration in wall system.
- D. Corner Units – structural units 6" (152 mm) in height that have 2 finished exterior faces oriented perpendicular to each other used for 90 degree corners.
- E. Soil Reinforcement - geosynthetic reinforcement formed by a regular network of integrally connected tensile elements with apertures of sufficient size to allow interlocking with surrounding soil, rock or earth and function as reinforcement. The material shall be specifically manufactured for soil reinforcement.
- F. Unit Drainage Fill - drainage aggregate that is placed within and behind the segmental concrete units.
- G. Reinforced Backfill - compacted soil that is within the reinforced soil volume as shown on the plans.
- H. Foundation Soil – compacted, imported or in-situ soil beneath entire wall.
- I. Retained Soil – compacted, imported or in-situ soil behind reinforced zone of the retaining wall.

- J. Base Leveling Pad - level compacted gravel or unreinforced concrete pad upon which the first course of segmental concrete facing units is placed.

2.2 Segmental Concrete Wall and Cap Units shall meet the following requirements

- A. Segmental concrete wall and cap units shall confirm to the following architectural requirements:
- 1) Color shall be _____
 - 2) Face finish shall be "weathered" rock on a minimum of 3 finished sides on stretcher units and 2 finished sides on jumper units.
 - 3) Segmental wall units shall consist of a minimum 6 different sized exposed faces. Units shall be 6" (152 mm) (H) X 10" (254 mm) (D) minimum. The width of units shall vary from 4" to 16" (100 mm to 406 mm) in 2" (51 mm) increments on front and back faces.
 - 4) Segmental cap units shall consist of 2 different exposed face dimensions. Units shall be 3" (75 mm) (H) X 10" (254 mm) (D) minimum.
 - 6) Bond configuration shall be random utilizing the various shapes to avoid repetition of the same unit size. Avoid stack bonding of unit joint for more than two courses vertically.
 - 7) For above ground free-standing walls or parapets, the segmental retaining wall units shall be "weathered" on all exposed vertical faces, capable of forming 90° angles without cutting and capable of forming a minimum 24" (600 mm) high free-standing wall or 12" (300 mm) high parapet.
- B. Manufactured in accordance with ASTM C1372 with a minimum 28-day compressive strength of 3000 psi (21 MPa) and a maximum moisture absorption of 8%. SRW units finish and appearance shall be per ASTM C1372. Exposed faces shall be free of cracks, chips or other imperfections that adversely affect installation or structural performance. Chips and imperfections are expected with the "weathered" rock face texture and are acceptable unless adversely affecting installation or structural performance.
- C. Provide shear pins or connection devices to provide a mechanical connection between vertically and horizontally adjacent units so as to provide at a 2 psi (13 MPa) normal pressure a minimum inter-unit shear strength of 500 lbs/ft (7 kN/m) per NCMA SRWU-2 and a geosynthetic to SRW unit peak connection strength of 300 lbs/ft (4.4 kN/m) per NCMA SRWU-1. Shear devices shall protrude at least 1 inch (25 mm) into receiving openings of the SRW units. At least one shear connector is required per linear foot (300 mm) of wall for each course. The shear connector must fit within an aperture of the soil reinforcement and be capable of holding the reinforcement in the proper position during tensioning and backfilling. Connectors shall result in a design wall batter of 0° to 10°.

2.3 Soil Reinforcement

- A. Geosynthetic Reinforcement - shall be evaluated in accordance with NCMA Section 3.5 with the following additions and clarifications.
- 1) The minimum RF_D shall be ≥ 1.10 .
 - 2) The minimum RF_{ID} shall be ≥ 1.05 .
 - 3) The minimum FS_{UNC} shall be ≥ 1.5 .
 - 4) Geotextiles shall have a minimum mass of 8 oz/sy (1.4 kg/m²) and meet the strength requirements of AASHTO M-288-96 Class 1 geotextile.
 - 5) PET geosynthetics shall be coated with a suitable coating bonded to the PET bundles. The coating shall contain a minimum of 1-% carbon black measured per

- ASTM 4218. Geogrids not meeting this requirement and all geotextiles shall use a minimum $RF_D = 1.6$.
- 6) PET geosynthetics shall possess a Molecular Weight $\geq 25,000$ g/m per GRI: GG8 and a carboxyl end group number ≤ 30 per GRI: GG7. PET geosynthetics not meeting this criteria shall use a minimum $RF_D = 2.0$.
 - 7) HDPE geogrids shall have a melt flow index value ≥ 0.88 . HDPE geogrids not meeting this criteria shall use a minimum $RF_D = 2.0$.
 - 8) Manufacturing Quality Control - The geosynthetic manufacturer shall have a quality control program that includes QC testing no less frequently than each 400,000 sf (40,000 m³) of production. All QC testing shall be performed by an independent GAI-LAP facility. The testing, as a minimum, shall include Tensile Strength per ASTM D4595.

2.4 Unit Drainage Fill

Shall consist of clean 1" (25 mm) minus crushed stone or crushed gravel meeting the following gradation per ASTM D422. Geotextile shall not be substituted for unit drainage fill.

<u>Sieve Size</u>	<u>Percent Passing</u>
1 inch (25 mm)	100
3/4 inch (19 mm)	75-100
No. 4 (4.75 mm)	0-10
No. 50 (300 um)	0-5

2.5 Reinforced Backfill

A. Shall consist of soil with

- 1) Less than 35% passing the No. 200 sieve per ASTM D422 with a maximum size of 3/4 inches (19 mm) (2" (50 mm) maximum if site-specific installation damage testing to determine RF_{ID} has been performed.)
- 2) A plasticity index less than 10 per ASTM D4318
- 3) An effective internal angle of friction $\geq 30^\circ$ per ASTM D2166 or D3080 at the compaction standard
- 4) Less than 0.5% organic material
- 5) Material can be site-excavated soils where the above requirements can be met. Unsuitable soils for backfill including ML, CL, MH, CH, OH or Pt shall not be used in the backfill or in the reinforced soil mass.
- 6) Use of an effective friction angle greater than 30 degrees for design shall be verified by appropriate testing submitted to and approved by the owner's engineer prior to construction.
- 7) Backfill reinforced with geosynthetic shall have a pH in the range of 3 to 9 per ASTM G51.

2.6 Base Leveling Pad

Base leveling pad shall be constructed of dense graded crushed stone or crushed gravel. A concrete leveling pad consisting of lean unreinforced concrete may be used at the wall contractor's option.

3.0 CONSTRUCTION

3.1 General – Construction and acceptable tolerances shall be in accordance with NCMA Section 6 and 7 or AASHTO Section 7 with the following additions or clarifications.

- A. A minimum of 1 cubic foot (0.028 m³) of unit drainage fill shall be used for each square foot (0.093 m²) of wall face and shall be placed within the cores, between and behind the SRW units and shall extend back from the face of the wall a minimum of 2 feet (60 mm). Geotextile is not an acceptable substitute for unit drainage fill.
- B. Reinforcement wider than 12 feet (4 m) and all geotextiles shall be staked at the corners and on 10-foot centers along the roll edges to prevent wrinkling or other distortion of the reinforcement during backfill placement.
- C. Corners, radii and jumper units shall be constructed in accordance with the manufacturer's guidelines.

3.2 Field Quality Control and Assurance

- A. Field Quality Assurance - The Owner shall engage inspection and testing services, including independent laboratories, to provide quality assurance and testing services during construction. As a minimum, quality assurance testing should include foundation soil inspection, inspection for the need for any additional drainage, soil and backfill testing, verification of design parameters, and observation of construction for general compliance with design drawings and specifications. This does not relieve the Contractor from securing the necessary construction quality control testing during construction.
- B. Field Quality Control - The Contractor's quality control testing and construction inspection services shall only be performed by independent, qualified and experienced technicians and engineers. The Contractor's quality control testing, as a minimum, shall include:
 - 1) Field density testing
 - a. Subgrade: one test for every 2500 square feet (250 m²) of subgrade.
 - b. Reinforced Backfill: one test for every 2500 square feet (250 m²) per lift with a minimum of one test for every other lift.
 - c. Retained and Foundation Soil: per Section 02200.
 - 2) Laboratory Moisture Density - minimum one test per soil type.
 - 3) Gradation Analysis
 - a. Unit Fill: one test per 500 CY (400 m³)
 - b. Backfill: one test per 1000 CY (800 m³)

4.0 MEASUREMENT AND PAYMENT

- 4.1 Measurement** - The unit of measurement for furnishing and fabricating the SRW shall be the vertical square foot (square meter) of wall surface from the top of the leveling pad to the top of the wall cap or wall coping, as applicable.
- 4.2 Payment** - The accepted quantities of SRW will be paid at the contract unit price, which shall be full compensation for design, supply, and installation of the SRW including face units, caps, leveling pad, unit drainage fill, soil reinforcement and reinforced backfill.